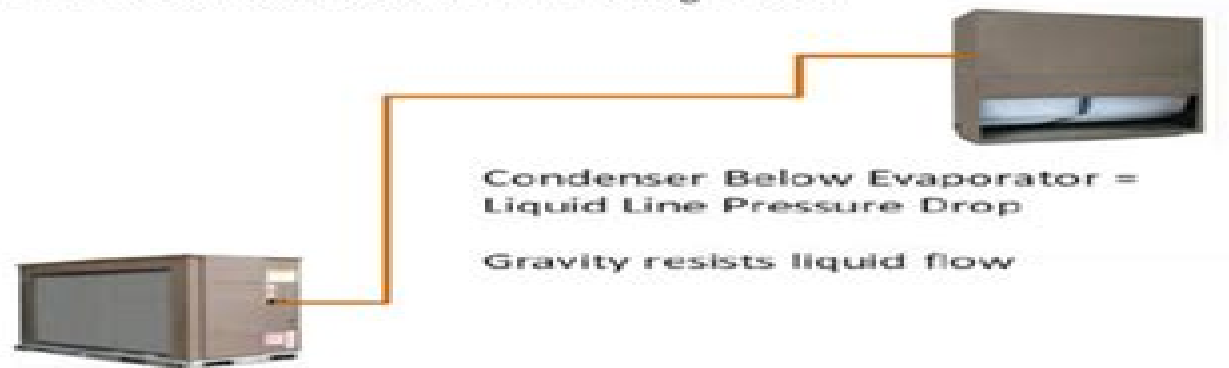


## Basic Air Conditioning Piping Recommendations – Liquid Lines

With all of that said — now let's look at **liquid lines!** Liquid lines must be sized, like suction lines, to minimize pressure *change*. With liquid lines, there are two factors that come into play that actually creates the *sum of the pressure change*. Like suction lines, you have the loss due to friction (tubing size, number of fittings, length, etc) but you also have pressure *loss / gain* due to the *static head* in a vertical line. Liquid pressure loss reduces the amount of liquid sub-cooling at a rate of 1 degree for every 5 psi for R-410A. Sufficient sub-cooling must be maintained at the metering device (particularly the TXV) to allow proper operation. If the liquid pressure drop is high enough to not maintain a column of liquid in the line at all times, liquid will begin to "flash" reducing the refrigerant flow to and through the indoor coil metering device (TXV). Then, the whole effect begins to *snow ball* and as soon as flash gas starts in the liquid line, the rate of pressure loss increases and continues to increase as the amount of gas increases and so on and so on and so on! As we get more "gas" in the coil, superheat goes up ( and remember what Bruce said) and too much superheat kills compressors.

Properly sized liquid lines will minimize the pressure drop and system charge. Liquid line should be sized **as small as possible** without exceeding the recommended pressure drop. The other thing to consider is refrigerant velocity inside the line. The **MAXIMUM** recommended liquid line velocity is **400 fpm**. Velocities higher than this can and will result in higher than acceptable noise levels.

But now we also need to look *elevation differences* since this will affect a pressure loss/gain on the line. Let's start with the **indoor unit ABOVE** the outdoor unit. With this configuration, a common problem with the cooling is that the amount of liquid sub-cooling varies as operating conditions change. Under some conditions it is possible that flashing will occur in the liquid riser. The liquid static **LOSS** can be calculated at 1/2 psi per foot of rise. When the indoor unit is above the outdoor unit, the pressure loss in the liquid line during the cooling cycle will limit the amount of elevation difference allowed. Maximum loss is 30 psi. So the static loss due to "head pressure" plus the friction loss — line length, fitting, etc — limit the elevation difference in this configuration.



# R30 M Basic Air Conditioning Study Guide 32 Pg

**Jiyuan Zhang**



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### **Table of Contents R30 M Basic Air Conditioning Study Guide 32 Pg**

1. Understanding the eBook R30 M Basic Air Conditioning Study Guide 32 Pg
  - The Rise of Digital Reading R30 M Basic Air Conditioning Study Guide 32 Pg
  - Advantages of eBooks Over Traditional Books
2. Identifying R30 M Basic Air Conditioning Study Guide 32 Pg
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an R30 M Basic Air Conditioning Study Guide 32 Pg
  - User-Friendly Interface
4. Exploring eBook Recommendations from R30 M Basic Air Conditioning Study Guide 32 Pg
  - Personalized Recommendations
  - R30 M Basic Air Conditioning Study Guide 32 Pg User Reviews and Ratings
  - R30 M Basic Air Conditioning Study Guide 32 Pg and Bestseller Lists

5. Accessing R30 M Basic Air Conditioning Study Guide 32 Pg Free and Paid eBooks
  - R30 M Basic Air Conditioning Study Guide 32 Pg Public Domain eBooks
  - R30 M Basic Air Conditioning Study Guide 32 Pg eBook Subscription Services
  - R30 M Basic Air Conditioning Study Guide 32 Pg Budget-Friendly Options
6. Navigating R30 M Basic Air Conditioning Study Guide 32 Pg eBook Formats
  - ePub, PDF, MOBI, and More
  - R30 M Basic Air Conditioning Study Guide 32 Pg Compatibility with Devices
  - R30 M Basic Air Conditioning Study Guide 32 Pg Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of R30 M Basic Air Conditioning Study Guide 32 Pg
  - Highlighting and Note-Taking R30 M Basic Air Conditioning Study Guide 32 Pg
  - Interactive Elements R30 M Basic Air Conditioning Study Guide 32 Pg
8. Staying Engaged with R30 M Basic Air Conditioning Study Guide 32 Pg
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers R30 M Basic Air Conditioning Study Guide 32 Pg
9. Balancing eBooks and Physical Books R30 M Basic Air Conditioning Study Guide 32 Pg
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection R30 M Basic Air Conditioning Study Guide 32 Pg
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine R30 M Basic Air Conditioning Study Guide 32 Pg
  - Setting Reading Goals R30 M Basic Air Conditioning Study Guide 32 Pg
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of R30 M Basic Air Conditioning Study Guide 32 Pg
  - Fact-Checking eBook Content of R30 M Basic Air Conditioning Study Guide 32 Pg
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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