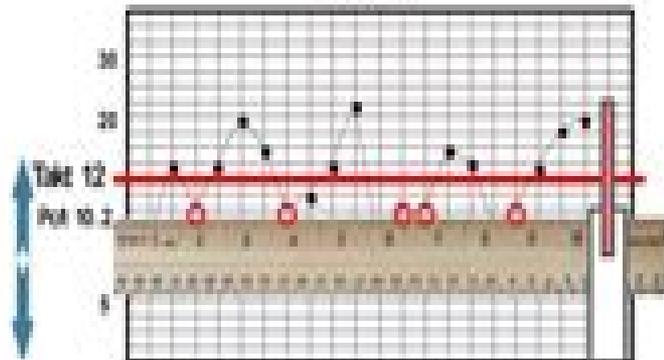


MAKING A RUN CHART

Step 3



- 3) Find the *lowest repeatable time* by moving a ruler up from the bottom until data points start repeating.

Draw the bar to show the lowest repeatable time + the thinner bar to show the range.

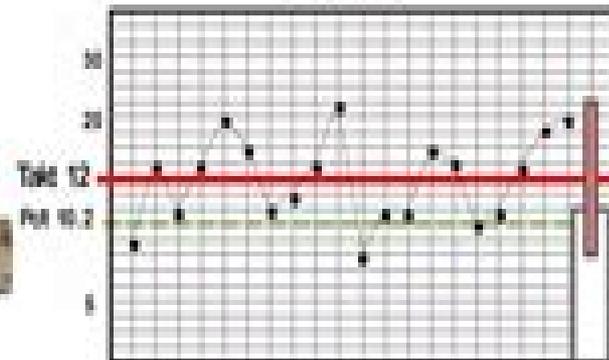
Why?



You'll get two pieces of information from the run charts:

1. Fluctuation in operator cycles
2. The lowest repeatable time = estimated operator time for each operator's set of tasks (be sure to subtract significant wait time)

Step 4



- 4) Calculate current +/- % variation as follows:

$$\%+ \text{ Var: } [(\text{Highest point} - \text{Pct}) + \text{Pct}] \times 100$$

$$\% - \text{ Var: } [(\text{Lowest point} - \text{Pct}) + \text{Pct}] \times 100$$

Making The Run

Heather Henson



Making The Run:

Making The Run Book Review: Unveiling the Magic of Language

In a digital era where connections and knowledge reign supreme, the enchanting power of language has been apparent than ever. Its power to stir emotions, provoke thought, and instigate transformation is actually remarkable. This extraordinary book, aptly titled "**Making The Run**," published by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we shall delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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