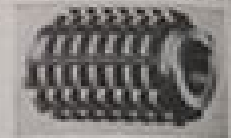


When the generating action of a hob is studied in that of a rack cutter without the necessity of the rack teeth. It must be noted that the teeth of a hob are straightened; this means on the whole



The hob cutting gear teeth with a rack cutter of American type. The curved form of the gear teeth are generated by the rolling action of the gear on each tooth of the gear follows the helical space in the hob. A full view of a hob is shown in Fig. 129.

Figure 129 shows a hob cutting several large gears on a hobbing machine.

When used to cut external gear teeth the hob teeth will generate only their basic or pitch. Any portion of teeth that the generator with a given hob, the amount of being determined by the nature of the construction of the hob for the construction of



Fig. 129. A hobbing machine. (Courtesy of American Gear Works.)

the gear blank, the construction of the hob for use with the gear blank. When used to cut a number of other operations besides generating gear teeth. They may cut splines or grooves, bevels or square cutters, sprockets, and a number of other forms.

Both spur and helical gears may be generated by a hob. To produce helical gears the axis of the hob is set at the proper angle

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