

# FUNCTIONAL QUOTATION

First part: recommended time 1h30

## Exercise No. 1

1. For a fit 45 H8 f7, calculate:

- the mini game: 25µm
- the maxi game: 89µm
- the tolerance range of the game: 64µm
- the average game: 57µm

2. For a rated size 20H7:

- what does 20 mean: the nominal value
- what does H represent: the position
- what does 7 represent: the degree of tolerance (ex quality)
- Provide at least two adjustments that from 20H7 result in a mini game of 20µ and a maximum game between 60µ and 100µ (from the tables here- underneath)

$$20 \pm 0.021$$

Minimum game condition:  $0.020 = 20 - a_{\text{max}} \text{ let } a_{\text{max}} = 20 - 0.020$

Maximum game conditions: condition 1  $0.060 = 20 + 0.021 - a_{\text{min}} \text{ let } a_{\text{min}} = 20 - 0.039$

condition 2  $0.100 = 20 + 0.021 - a_{\text{min}} \text{ let } a_{\text{min}} = 20 - 0.079$

Search for the score with  $a_{\text{max}} = 20 - 0.020$

$$20 - 0.079 < a_{\text{min}} < 20 - 0.039$$

Hence the 3 possibilities:

- 20 H7 f7
- 20H7 f8
- 20H7 f9

Average	10 à 10	10 à 30	30 à 50	50 à 80	average	10 à 10	10 à 30	30 à 50	50 à 80
H5	8:0	9:0	11:0	13:0	f7	-15,-12	-10,-8	-5,-3	0,-1
H6	11:0	13:0	16:0	19:0	f8	-18,-15	-12,-10	-7,-5	-2,-1
H7	18:0	21:0	25:0	30:0	f9	-25,-21	-18,-15	-11,-9	-6,-5
H8	27:0	33:0	38:0	46:0	f10	-35,-30	-25,-21	-16,-13	-10,-9
H9	43:0	52:0	62:0	74:0	f11	-50,-43	-35,-30	-23,-19	-15,-14
J5	8,-5	8,-5	10,-6	13,-6	f12	-60,-50	-40,-35	-26,-21	-18,-16
J7	10,-6	12,-6	14,-8	18,-12	f13	-70,-60	-45,-40	-30,-25	-20,-18

Check the results using the COTATION software



which is located in

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**Léo Pomar**



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