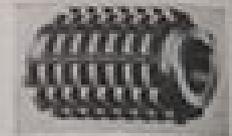


When the generating action of a hob is studied in that of a rack cutter without the necessity of the form work. It must be noted that the teeth of a hob are straightened; this means on the whole



The hob cutting gear teeth with a hob consisting of three straight teeth. The curved form of the gear teeth are generated by the rolling action of the gear on each tooth of the gear follows the helical space in the hob. A full view of a hob is shown in Fig. 129.

Figure 128 shows a hob cutting several large gears on a lathe machine.

When one wishes to give different gear teeth from one hob but with the same ratio their teeth in pitch. Any position of teeth along the generator with a given hob, the direction of being determined by the nature of the construction of the hob for the construction of



Fig. 129 - A hob cutting machine. (Courtesy of American Gear Works)

the gear wheels, the construction of the hob for one tooth on the gear wheel. When any be used for a number of other operations besides generating gear teeth. They may cut splines or grooves, bevels or square cutters, sprockets, and a number of other forms.

Both spur and helical gears may be generated by a hob. To produce helical gears the axis of the hob is set at the proper angle

Machine Tool Work Fundamental Princi 2nd Edition

Tao Wei



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