



Metal Cutting

David A. Stephenson, John S. Agapiou



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Metal Cutting Edward M. Trent, Paul K. Wright, 2000-01-03 Metal Cutting Operations and Terminology The Essential Features of Metal Cutting Forces in Metal Cutting Heat in Metal Cutting Cutting Tool Materials Steel Cutting Tool Materials Carbides Cutting Tool Materials Ceramic and Ultrahard Machinability Coolants and Lubricants Bibliography and Index

Metal Cutting Mechanics Viktor P. Astakhov, 1998-12-22 Metal Cutting Mechanics outlines the fundamentals of metal cutting analysis reducing the extent of empirical approaches to the problems as well as bridging the gap between design and manufacture The author distinguishes his work from other works through these aspects considering the system engineering of the cutting process identifying the singularity of the cutting process among other closely related manufacturing processes by chip formation caused by bending and shear stresses in the deformation zone suggesting a distinctive way toward predictability of the metal cutting process devoting special attention to experimental methodology Metal Cutting Mechanics provides an exceptional balance between general reading and research analysis presenting industrial and academic requirements in terms of basic scientific factors as well as application potential Application of Metal Cutting Theory

Fryderyk E. Gorczyca, 1987 Explains how to intelligently select the most economical cutting tools and materials Provides detailed examples of how to apply theory to application Supplies all unknowns to consider before making cutting decisions Contains 106 illustrative problems 27 technical data tables and 125 end of chapter problems **Metal Cutting Theory and Practice** David A. Stephenson, John S. Agapiou, 2018-09-03 A Complete Reference Covering the Latest Technology in Metal Cutting Tools Processes and Equipment Metal Cutting Theory and Practice Third Edition shapes the future of material removal in new and lasting ways Centered on metallic work materials and traditional chip forming cutting methods the book provides a physical understanding of conventional and high speed machining processes applied to metallic work pieces and serves as a basis for effective process design and troubleshooting This latest edition of a well known reference highlights recent developments covers the latest research results and reflects current areas of emphasis in industrial practice Based on the authors extensive automotive production experience it covers several structural changes and includes an extensive review of computer aided engineering CAE methods for process analysis and design Providing updated material throughout it offers insight and understanding to engineers looking to design operate troubleshoot and improve high quality cost effective metal cutting operations The book contains extensive up to date references to both scientific and trade literature and provides a description of error mapping and compensation strategies for CNC machines based on recently issued international standards and includes chapters on cutting fluids and gear machining The authors also offer updated information on tooling grades and practices for machining compacted graphite iron nickel alloys and other hard to machine materials as well as a full description of minimum quantity lubrication systems tooling and processing practices In addition updated topics include machine tool types and structures cutting tool materials and coatings cutting mechanics and

temperatures process simulation and analysis and tool wear from both chemical and mechanical viewpoints Comprised of 17 chapters this detailed study Describes the common machining operations used to produce specific shapes or surface characteristics Contains conventional and advanced cutting tool technologies Explains the properties and characteristics of tools which influence tool design or selection Clarifies the physical mechanisms which lead to tool failure and identifies general strategies for reducing failure rates and increasing tool life Includes common machinability criteria tests and indices Breaks down the economics of machining operations Offers an overview of the engineering aspects of MQL machining Summarizes gear machining and finishing methods for common gear types and more Metal Cutting Theory and Practice Third Edition emphasizes the physical understanding and analysis for robust process design troubleshooting and improvement and aids manufacturing engineering professionals and engineering students in manufacturing engineering and machining processes programs

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Manufacturing Automation Yusuf Altintas,2012-01-16 Metal cutting is widely used in producing manufactured products The technology has advanced considerably along with new materials computers and sensors This new edition considers the scientific principles of metal cutting and their practical application to manufacturing problems It begins with metal cutting mechanics principles of vibration and experimental modal analysis applied to solving shop floor problems There is in depth coverage of chatter vibrations a problem experienced daily by manufacturing engineers Programming design and automation of CNC computer numerical control machine tools NC numerical control programming and CAD CAM technology are discussed The text also covers the selection of drive actuators feedback sensors modelling and control of feed drives the design of real time trajectory generation and interpolation algorithms and CNC oriented error analysis in detail Each chapter includes examples drawn from industry design projects and homework problems This is ideal for advanced undergraduate and graduate students and also practising engineers

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