



CHEMISTRY, PROCESSES AND PROBLEMS OF COMPLEX ORES UTILIZATION: HYDROMETALLURGICAL OPTIONS

**GERALD O. ONYEDIKA^{*}, A. C. ACHUSIM-UDENKO,
C. I. A. NWOKO and M. O. C. OGWUEGBU**

Mineral Processing Unit, Department of Chemistry, Federal University of Technology, P.M.B. 1526,
OWERI (NIGERIA)

ABSTRACT

Since the second world war, the demands for pure elements and other metals hitherto considered rather rare, and usually found in association as complex mineral ores, have increased considerably. The utilization of these minerals as-mined has largely constituted research and technological problems. This paper has addressed the problems of complex ores utilization by considering the nature and compositions of complex ores, the multi-stage hydrometallurgical processes involved in their utilization, reagent types and consumption, energy requirements and waste disposal. The chemistry of the hydrometallurgical processes of these complex ores and the methods of separation of the constituent species has been significantly reviewed.

Key words: Hydrometallurgy, Complex ore, Leaching, Acid, Alkali, Utilization.

INTRODUCTION

Nearly all metals are derived from ores, which are concentrates of minerals situated accessibly at or near the earth's crust. Ores are complex composite materials bearing minerals of several metals. The two important exceptions perhaps are magnesium, which may also be won from sea water, and plutonium, which is produced in atomic reactors. Ores therefore, from their own very nature are complex, the simplicity of their chemical formula notwithstanding. As the complexity of these ores increase, various technologies have been developed, effecting their laboratory analysis, industrial processes and utilizations¹⁻⁴. Nonetheless, these utilization processes, including those still in the laboratory scales and desks, have created an avalanche of problems, in terms of capital cost with respect to engineering equipment, research and development, energy requirements, reagent consumption and waste management⁵.

^{*}Author for correspondence; E-mail: contacthasu@yahoo.co.in; Ph.: (M) 09327770619 (O) 0285262358;

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Table of Contents Problems Of Complex Ores Utilization

1. Understanding the eBook Problems Of Complex Ores Utilization
 - The Rise of Digital Reading Problems Of Complex Ores Utilization
 - Advantages of eBooks Over Traditional Books
2. Identifying Problems Of Complex Ores Utilization
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Problems Of Complex Ores Utilization
 - User-Friendly Interface
4. Exploring eBook Recommendations from Problems Of Complex Ores Utilization
 - Personalized Recommendations
 - Problems Of Complex Ores Utilization User Reviews and Ratings
 - Problems Of Complex Ores Utilization and Bestseller Lists

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 - Problems Of Complex Ores Utilization Compatibility with Devices
 - Problems Of Complex Ores Utilization Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Problems Of Complex Ores Utilization
 - Highlighting and Note-Taking Problems Of Complex Ores Utilization
 - Interactive Elements Problems Of Complex Ores Utilization
8. Staying Engaged with Problems Of Complex Ores Utilization
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Problems Of Complex Ores Utilization
9. Balancing eBooks and Physical Books Problems Of Complex Ores Utilization
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Problems Of Complex Ores Utilization
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Problems Of Complex Ores Utilization
 - Setting Reading Goals Problems Of Complex Ores Utilization
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Problems Of Complex Ores Utilization
 - Fact-Checking eBook Content of Problems Of Complex Ores Utilization
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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