

FUNCTIONAL QUOTATION

First part: recommended time 1h30

Exercise No. 1

1. For a fit 45 H8 f7, calculate:

- the mini game: 25µm
- the maxi game: 89µm
- the tolerance range of the game: 64µm
- the average game: 57µm

2. For a rated size 20H7:

- what does 20 mean: the nominal value
- what does H represent: the position
- what does 7 represent: the degree of tolerance (ex quality)
- Provide at least two adjustments that from 20H7 result in a mini game of 20µ and a maximum game between 60µ and 100µ (from the tables here- underneath)

$$20 \pm 0.021$$

Minimum game condition: $0.020 = 20 - a_{\text{max}} \text{ let } a_{\text{max}} = 20 - 0.020$

Maximum game conditions: condition 1 $0.060 = 20 + 0.021 - a_{\text{min}} \text{ let } a_{\text{min}} = 20 - 0.039$

condition 2 $0.100 = 20 + 0.021 - a_{\text{min}} \text{ let } a_{\text{min}} = 20 - 0.079$

Search for the score with $a_{\text{max}} = 20 - 0.020$

$$20 - 0.079 < a_{\text{min}} < 20 - 0.039$$

Hence the 3 possibilities:

- 20 H7 f7
- 20H7 f8
- 20H7 f9

Average	10 à 10	10 à 30	30 à 50	50 à 80	average	10 à 10	10 à 30	30 à 50	50 à 80
H5	8 : 0	9 : 0	11 : 0	13 : 0	f7	-37, -35	-49, -30	-59, -112	-63, -134
H6	11 : 0	13 : 0	16 : 0	19 : 0	f8	-15, -10	-23, -104	-25, -125	-30, -150
H7	18 : 0	21 : 0	25 : 0	30 : 0	f9	-10, -21	-20, -20	-25, -32	-30, -38
H8	27 : 0	33 : 0	38 : 0	46 : 0	f6	-10, -10	-20, -20	-25, -36	-30, -40
H9	43 : 0	52 : 0	62 : 0	74 : 0	f5	-10, -27	-20, -30	-25, -41	-30, -48
J5	8 : -5	8 : -5	10 : -6	13 : -6	f7	-10, -10	-20, -21	-25, -50	-30, -46
J6	10 : -6	12 : -6	14 : -6	18 : -6	f8	-10, -10	-20, -22	-25, -51	-30, -48
J7	10 : -6	12 : -6	14 : -6	18 : -6	f9	-10, -10	-20, -22	-25, -51	-30, -48
					g50	-6, -26	-7, -31	-8, -108	-10, -130

Check the results using the COTATION software



which is located in

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Jiyuan Zhang



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