



# The Offset Pressman

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The Offset Printing Process Flowchart

Explained - In Detail This is the step in the flowchart where the customer is most...



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Heat setting printing is a process that dries printing ink in a heated oven immediately after the ink is applied to the paper. Heat evaporates th...

SUBJECTS

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## Press Maintenance - A Pressman's Guide

If any press is to run successfully, it needs a good *preventative maintenance* program. Some pressmen rely on outside companies or other departments to do their maintenance, but most take it upon themselves. Each press is different, but if the pressman needs somewhere to start, here is a good place. I itemize each point according to it's order on an offset heat-set web press, but the principle of it can apply to nearly any *offset printing* maintenance program. Here goes:

### Rollstand and Infeed Maintenance



There are of course different types such as zero-speed and flying pasters, but the principles are the same.

1. Clean all idler and festoon rollers. These tend to build up with tape from the splices. Spend the time to get these very clean.
2. Lubricate well. A good pressman will consult the operators manual and isolate all the grease point. In addition, especially on a zero speed splice, there are

various chains to lubricate.

3. Clean all photo electric eyes for web guides. This should be an almost daily assignment. A little dust can cause you a lot of headache.
4. Regularly inspect the web severing knife and soft rubber rollers. Don't wait until you start missing splices. Inspect also the tail edge of the cut to look for anything irregular.
5. Clean and vacuum underneath and around the paster. In addition, vacuum all the electrical components inside.
6. Check the infeed nip pressure. This will ensure good tension which can be hard to troubleshoot when having *web breaks*.

### Printing Units

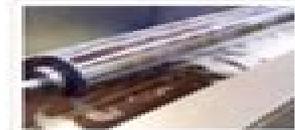


1. Check all roller settings, according to the manufacturer's specifications. If these are kept in tolerance, you will get less plate wear and more life from your rollers.
2. Wash up the unit at regular intervals. This could be weekly or even monthly, but make sure it is done. Recondition the rollers.
3. Clean any washup trays, roller ends, side frames, ink

fountain, anywhere that you can find dust or ink.

4. Check bearing pressures and replace blankets as necessary.

### Water System Maintenance



1. Flush out the water system and replace with new water. If you have an unstable water source, reestablish your pH and conductivity. It will eliminate troubleshooting *ink and water balance* issues later.

2. Clean the water trays and the reserve tank.
3. Replace the filters.
4. Clean all sensors.

### Dryer

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**Didier Musso**



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