

and PGPR-chocolate pre-crystallisation was appropriately changed to approach these torque profiles, allowing to compare seed-forming time and complete crystallisation time.

In a second trial, the controlled-torque method was applied to determine an optimum re-heating temperature at the end of the pre-crystallisation process. This temperature can be estimated by taking samples of chocolate at several end temperatures, and by visually assessing the solidified product with respect to demoulding, appearance and gloss. Based on visual inspection, the samples were classified in 5 groups:

- Strongly under-crystallised
- Under-crystallised
- Optimum
- Over-crystallised
- Strongly over-crystallised

Whereas only minor rotation speed corrections were necessary for YN-chocolate, PGPR-masses had to be crystallised with noticeable lower revolution as compared to standard L-masses. This is attributable to the higher viscosity values of chocolate made with PGPR, resulting in a higher torque during mixing.

Figure 3 shows the seed-forming and crystallisation times of dark and whole milk chocolate prepared with different emulsifiers. PGPR-chocolate tends towards faster seed-forming, and shorter crystallisation times might be an indicator for enhanced susceptibility to over-crystallisation.

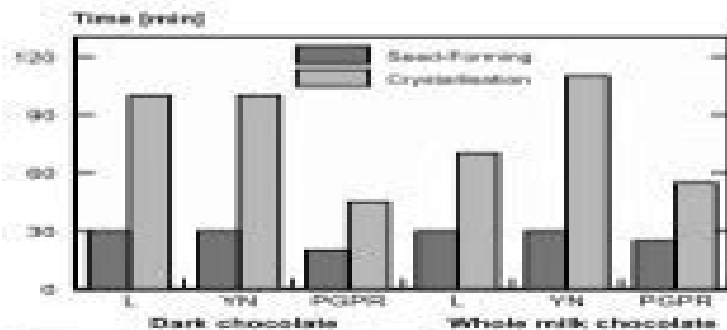


Figure 3: Seed-forming time and crystallisation time of chocolate masses as affected by the emulsifier. L, lecithin; YN, ammoniumphosphate; PGPR, polyglycerol polyricinoleate.

This behaviour was confirmed by the results of the second trial (Figure 4): higher re-heating temperatures were required for PGPR-chocolate than for lecithin masses to achieve optimum quality. This tendency appears even in chocolates prepared with an 0.2 % / 0.2 % mixture of lecithin and PGPR. Consequently, the influence of the type of emulsifier on the crystallisation behaviour of chocolate is clearly evident [6, 7].

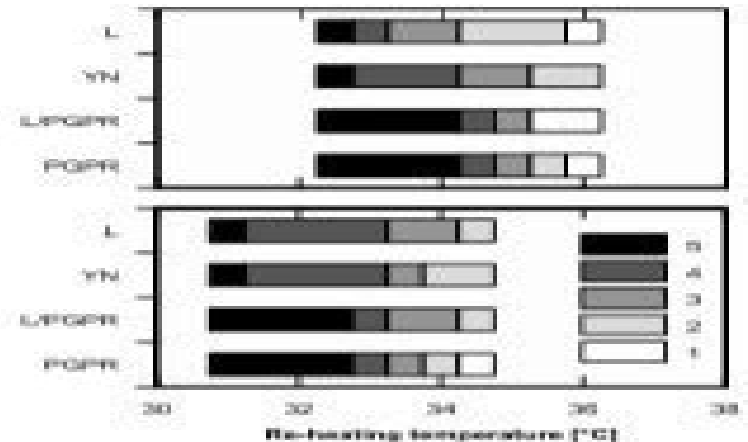


Figure 4: Re-heating temperature of dark chocolate (upper figure) and whole milk chocolate (lower figure). L, lecithin; YN, ammoniumphosphate; PGPR, polyglycerol polyricinoleate; LPGPR, mixture of L and PGPR. Classification of results: 1, strongly under-crystallised; 2, under-crystallised; 3, optimum; 3, over-crystallised; 5, strongly over-crystallised.

### 3.3 Physical shelf life

Among the reasons for the quality loss of filled chocolate products during storage are interactions at the interface between the chocolate cover and the filling, presumably resulting in deterioration of gloss, stability and taste. It is of high economical interest to know whether emulsifiers are able to improve the resistance of chocolate against the fillings.

In our study, we used a standard brandy filling (65 % sugar content, 17.5 % ethanol) and sunflower oil as representative examples for an aqueous alcoholic filling and a fat-based filling, respectively.

# Rd Internation Catalog

**LL Leslie**



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