
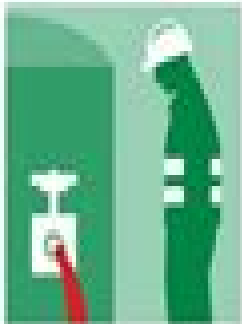
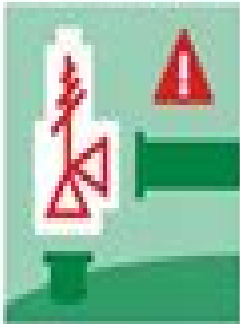

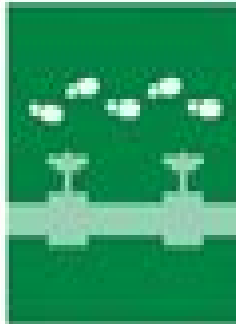
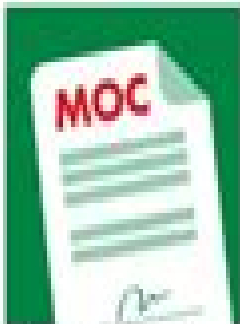
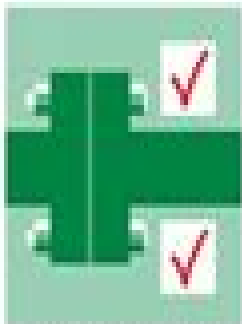
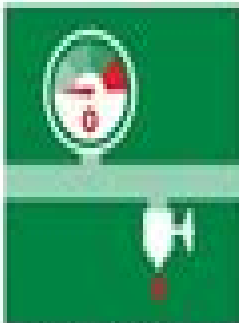
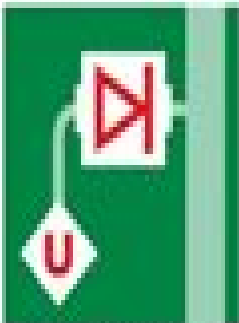
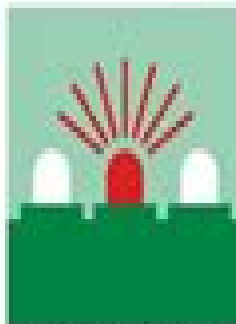


# Origin : Shell Process Safety Fundamentals

After review of Process Safety Events by Shell, a set of safe operating principles called "Process Safety Fundamentals" was developed.

<p>Always use two barriers for hydrocarbon and chemical drains &amp; vents.</p>	<p>Do not leave an open drain or critical transfer unattended.</p>	<p>Take interim mitigating measures in case of failure of Safety Critical Equipment.</p>	<p>For all defined high risk activities, follow the procedures and sign off after each step.</p>	<p>Walk the Line - Verify and validate any line up change.</p>
				
				
<p>Do not make a change without a proper MOC.</p>	<p>Verify for complete tightness after maintenance work.</p>	<p>Always check that equipment is pressure free and drained, and provides safe isolation before starting maintenance work.</p>	<p>Perform MOC and install backflow protection when connecting utilities to process.</p>	<p>Respond to critical alarms.</p>

# Principles Of The Shell Process

**J Rink**



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